

FORANE® 409A

1. PRODUCT AND COMPANY IDENTIFICATION

Company

Arkema Canada Inc.
1100 Burloak Drive, Suite 107
Burlington, Ontario, L7L 6B2

Fluorochemicals

Customer Service Telephone Number: (800) 567-5726
(Monday through Friday, 8:30 AM to 4:30 PM EST)

Emergency Information

Transportation: CANUTEC: (613) 996-6666
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: FORANE® 409A
Synonyms: R-409A, HCFC 409A, FORANE FX 56
Molecular formula: Mixture
Chemical family: Hydrochlorofluorocarbon
Molecular weight: 97.43 g/mol
Product use: Refrigerant

2. HAZARDS IDENTIFICATION

Emergency Overview

CAUTION!
HIGH PRESSURE GAS.
LIQUID AND GAS UNDER PRESSURE.
OVERHEATING OR OVERPRESSURIZING MAY CAUSE GAS RELEASE OR VIOLENT CYLINDER BURSTING.
MAY DECOMPOSE ON CONTACT WITH FLAMES OR EXTREMELY HOT METAL SURFACES TO PRODUCE TOXIC AND CORROSIVE PRODUCTS.
VAPOR REDUCES OXYGEN AVAILABLE FOR BREATHING AND IS HEAVIER THAN AIR.
MAY CAUSE EYE AND SKIN IRRITATION.
MAY CAUSE FROSTBITE.
MAY CAUSE HEADACHE, NAUSEA, DIZZINESS, DROWSINESS, LOSS OF CONSCIOUSNESS.
MAY CAUSE EFFECTS ON:
HEART

Potential Health Effects

Primary routes of exposure:
Inhalation and skin contact.

Signs and symptoms of acute exposure:

May cause skin irritation. Liquid : Rapid evaporation of the liquid may cause frostbite. Vapor: Vapor is heavier than air and can cause suffocation by reducing oxygen available for breathing. Central nervous system effects: headache, nausea, dizziness, drowsiness, loss of consciousness. Stress induced heart effects: irregular heart beat, rapid heart beat, (severity of effects depends on extent of exposure).

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Skin:

Moderately irritating. (based on components) May cause frostbite. (direct contact)

Inhalation:

Practically nontoxic. (based on components)

Eyes:

Slightly irritating. (based on components) Causes frostbite burns to eyes. (mist or aerosol)

Medical conditions aggravated by overexposure:

Heart disease or compromised heart function.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	WHMIS Controlled
Methane, chlorodifluoro-	75-45-6	>= 60 - <= 100 %	Y
Ethane, 2-chloro-1,1,1,2-tetrafluoro-	2837-89-0	>= 10 - < 30 %	Y
Ethane, 1-chloro-1,1-difluoro-	75-68-3	>= 10 - < 30 %	Y

The substance(s) marked with a "Y" in the above WHMIS Controlled column are those identified as hazardous chemicals under the Controlled Products Regulation.

4. FIRST AID MEASURES

Inhalation:

If inhaled, remove victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin:

If on skin, flush exposed skin with lukewarm water (not hot), or use other means to warm skin slowly. Get medical attention if frostbitten by liquid or if irritation occurs. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:

Immediately flush eye(s) with plenty of water.

Ingestion:

Ingestion is not applicable - product is a gas at ambient temperatures.

Notes to physician:

Do not give drugs from adrenaline-ephedrine group.

5. FIREFIGHTING MEASURES

Flash point:	Not applicable
Auto-ignition temperature:	not determined
Lower flammable limit (LFL):	None.

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Upper flammable limit (UFL): None.

Extinguishing media (suitable):

Use extinguishing media appropriate to surrounding fire conditions.

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fight fire with large amounts of water from a safe distance.

Stop the flow of gas if possible.

Water mist should be used to reduce vapor concentrations in air.

Cool closed containers exposed to fire with water spray.

Closed containers of this material may explode when subjected to heat from surrounding fire.

After a fire, wait until the material has cooled to room temperature before initiating clean-up activities.

Fire fighting equipment should be thoroughly decontaminated after use.

Hazardous combustion products:

May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products. Liquid and gas under pressure, overheating or overpressurizing may cause gas release and/or violent cylinder bursting.

Container may explode if heated due to resulting pressure rise.

Some mixtures of HCFCs and/or HFCs, and air or oxygen may be combustible if pressurized and exposed to extreme heat or flame.

When burned, the following hazardous products of combustion can occur:

hydrofluoric acid

hydrochloric acid

Carbon oxides

Carbonyl halides

Explosion Data:

Sensitivity to Mechanical Impact: No

Sensitivity to Static Discharge: No

6. ACCIDENTAL RELEASE MEASURES

In case of spill or leak:

Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel.

Eliminate all ignition sources. Use Halogen leak detector or other suitable means to locate leaks or check atmosphere. Keep upwind. Evacuate enclosed spaces and disperse gas with floor-level forced-air ventilation. Avoid breathing leaked material. Consult a regulatory specialist to determine appropriate provincial or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

7. HANDLING AND STORAGE

Handling

General information on handling:

Product code: 04010

Version 1.1

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Avoid breathing gas.
 Avoid contact with skin, eyes and clothing.
 Keep away from heat, sparks and flames.
 Wear cold-insulating gloves/face shield/eye protection.
 Keep container closed.
 Use only with adequate ventilation.
 Use equipment rated for cylinder pressure.
 Use a backflow preventative device in piping.
 Wash thoroughly after handling.
 Close valve after each use and when empty.
 Do not enter confined spaces unless adequately ventilated.
 DO NOT CUT, DRILL, GRIND, OR WELD ON OR NEAR THIS CONTAINER.
 Emptied container retains vapor and product residue.
 Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Storage

General information on storage conditions:

Keep away from direct sunlight. Keep cylinders restrained. Store in cool, dry, well ventilated area away from sources of ignition such as flame, sparks and static electricity.

Storage stability – Remarks:

Do not apply direct flame to cylinder. Do not store cylinder in direct sun or expose it to heat above 120 F (48.9 C.).
 Do not drop or refill this cylinder.

Storage incompatibility – General:

Store separate from:

Finely divided metals (aluminium, magnesium, zinc...)

Strong bases

Alkali metals

Alkaline earth metals

Strong oxidizing agents

Temperature tolerance – Do not store above:

118 °F (48 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

Methane, chlorodifluoro- (75-45-6)

US. ACGIH Threshold Limit Values

time weighted average	1,000 ppm
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Ethane, 2-chloro-1,1,1,2-tetrafluoro- (2837-89-0)

US. OARS. WEELs Workplace Environmental Exposure Level Guide

time weighted average	1,000 ppm
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Remarks: Listed

Ethane, 1-chloro-1,1-difluoro- (75-68-3)

US. OARS. WEELs Workplace Environmental Exposure Level Guide

time weighted average 1,000 ppm (4,100 mg/m3)

Remarks: Listed

Engineering controls:

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Monitor carbon monoxide and oxygen levels in tanks and enclosed spaces. Consult ACGIH ventilation manual, NFPA Standard 91 and NFPA Standard 654 for design of exhaust system and safe handling.

Respiratory protection:

Avoid breathing gas. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components (full facepiece recommended). Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

Skin protection:

Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Rinse immediately if skin is contaminated. Wash contaminated clothing and clean protective equipment before reuse. Wash thoroughly after handling.

Eye protection:

Use good industrial practice to avoid eye contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Clear - colourless
Physical state:	gaseous
Form:	Liquefied gas
Odor:	Slightly ether-like
Odour Threshold:	Not determined
pH:	Not applicable
Density:	not determined
Specific Gravity (Relative density):	1.21 77 °F(25 °C)
Vapor pressure:	5,388 mmHg 70.0 °F (21.1 °C)

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Vapor density:	3.38 kg/m3
Boiling point/boiling range:	-31 °C
Freezing point:	not determined
Melting point:	not determined
Evaporation rate:	No data available
Solubility in water:	negligible
% Volatiles:	100 %
Molecular weight:	97.43 g/mol
Oil/water partition coefficient:	No data available
Thermal decomposition	No data available
Flammability (solid, gas):	Not classified as a flammability hazard

10. STABILITY AND REACTIVITY

Stability:

This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Hazardous reactions:
Materials to avoid:

Alkaline earth metals
Strong oxidizing agents
Finely divided metals (aluminium, magnesium, zinc...)
Alkali metals
Strong bases

Conditions / hazards to avoid:

Heat.

Hazardous decomposition products:

Thermal decomposition giving toxic and corrosive products :

Hydrogen fluoride
hydrochloric acid
Carbonyl halides
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

FORANE® 409A**Data for Methane, chlorodifluoro- (75-45-6)****Acute toxicity****Oral:**

LD50 - No data available.

Dermal:

LD50 - No data available.

Inhalation:

Practically nontoxic. (Rat) 4 h LC50 (220000 ppm) .(Gas)

Skin Irritation:

Moderately irritating. (Rabbit) (Rapid evaporation of the liquid may cause frostbite.)

Eye Irritation:

Slightly irritating. (Rabbit) (30 s) signs: Rapid evaporation of the liquid may cause frostbite (gas spray)

Sensitization:

Causes cardiac sensitization. (dog, rat, mouse, rabbit and monkey) irregular heart beat, rapid heart beat, in some cases, sudden death

Skin Sensitization:

Not a skin sensitizer. Repeated skin exposure. (Guinea pig) No skin allergy was observed

Repeated dose toxicity

No data available.

Carcinogenicity

No data available.

Genotoxicity**Assessment in Vitro:**

Genetic changes were observed in laboratory tests using: bacteria

No genetic changes were observed in laboratory tests using: animal cells, yeast

Assessment in Vivo:

No genetic changes were observed in laboratory tests using: mice

Developmental toxicity

Exposure during pregnancy. inhalation (Rat) / Birth defects were observed. (eye)

Exposure during pregnancy. inhalation (Rabbit) / No birth defects were observed.

Reproductive effects

Reproduction test. inhalation (rat and mouse) / No toxicity to reproduction

Human experience**Inhalation:**

Lung: Asphyxia, suffocation.

Heart: Palpitation. (based on reports of occupational exposure to workers)

Human experience**Skin contact:**

Skin: irritation, redness, swelling. (repeated or prolonged exposure)

Data for Ethane, 2-chloro-1,1,1,2-tetrafluoro- (2837-89-0)

FORANE® 409A**Acute toxicity****Oral:**

LD50 - No data available.

Dermal:

LD50 - No data available.

Inhalation:

Practically nontoxic. (Rat) 4 h LC50 (between 230000 - 300000 ppm) .signs: anesthetic effects

Signs/effects reported after acute exposure. (dog, mouse) anesthetic effects

Skin Irritation:

No data available.

Eye Irritation:

No data available.

Sensitization:

Causes cardiac sensitization. Inhalation. (Dog) Stress induced heart effects: irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Skin Sensitization:

No data available.

Repeated dose toxicity

Subchronic Inhalation administration to rat, mouse / affected organ(s): central nervous system / signs: blood chemistry changes

Carcinogenicity

No data available.

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria, yeast, animal cells, human cells

Assessment in Vivo:

No genetic changes were observed in laboratory tests using: mice

Developmental toxicity

Exposure during pregnancy. inhalation (rat and rabbit) / No birth defects were observed. (at doses that produce effects in mothers)

Reproductive effects

Repeated administration. inhalation (Rat) / Did not cause damage to the reproductive organs.

Data for Ethane, 1-chloro-1,1-difluoro- (75-68-3)**Acute toxicity****Oral:**

LD50 - No data available.

Dermal:

LD50 - No data available.

Inhalation:

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Practically nontoxic. (rat) 6 h LC50 (> 400000 ppm) .signs: respiratory irritation (Gas)
Practically nontoxic. (rat) 4 h ALC (~ 128000 ppm) .(Gas)

Skin Irritation:

No data available.

Eye Irritation:

Slightly irritating. (rabbit) (liquid)

Sensitization:

Causes cardiac sensitization. Inhalation. (dog) irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Skin Sensitization:

No data available.

Repeated dose toxicity

No data available.

Carcinogenicity

No data available.

Genotoxicity
Assessment in Vitro:

Both positive and negative responses for genetic changes were observed in laboratory tests using: bacteria, animal cells

Assessment in Vivo:

No genetic changes were observed in laboratory tests using: rats

Developmental toxicity

Exposure during pregnancy. Inhalation (rat) / No birth defects were observed.

Reproductive effects

Repeated administration. Inhalation (rat, dog) / Did not cause damage to the reproductive organs.
Exposure prior to mating. Inhalation (mouse) / No toxicity to reproduction

12. ECOLOGICAL INFORMATION

Chemical Fate and Pathway

Data on this material and/or its components are summarized below.

Data for Methane, chlorodifluoro- (75-45-6)
Biodegradation:

Not readily biodegradable. (28 d) biodegradation 0 %

Octanol Water Partition Coefficient:

log Pow = 1.08 (Practically no potential to bioaccumulate.)

Photodegradation:

Half-life direct photolysis: = 8.4 y

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Mobility and Distribution in the Environment:

Moderate adsorption /

Data for Ethane, 2-chloro-1,1,1,2-tetrafluoro- (2837-89-0)

Biodegradation:

Not readily biodegradable. (28 d) biodegradation 2 - 5 %

Octanol Water Partition Coefficient:

log Pow = 1.9 - 2.0

Global Warming Potential:

GWP 470 (Global warming potential with respect to CO₂ (time horizon 100 years))

Ozone Depletion Potential:

ODP 0.02 (Ozone depletion potential; ODP; (R-11 = 1))

Data for Ethane, 1-chloro-1,1-difluoro- (75-68-3)

Biodegradation:

Not readily biodegradable. (20 d) biodegradation 5.60 %

Octanol Water Partition Coefficient:

log Pow = 1.64 - 2.05 (calculated)

Photodegradation:

Half-life direct photolysis: = 12.8 d

Global Warming Potential:

GWP 0.42 (Halocarbon global warming potential; HGWP; (R-11 = 1))

GWP 1,800 (Global warming potential with respect to CO₂ (time horizon 100 years))

Ecotoxicology

Data on this material and/or its components are summarized below.

Data for Methane, chlorodifluoro- (75-45-6)

Aquatic toxicity data:

Practically nontoxic. Brachydanio rerio 96 h LC₅₀ = 777 mg/l

Aquatic invertebrates:

Practically nontoxic. Daphnia magna (Water flea) 48 h EC₅₀ = 433 mg/l

Microorganisms:

Bacteria 24 h Toxicity threshold > 400 mg/l (under anaerobic conditions)

Data for Ethane, 1-chloro-1,1-difluoro- (75-68-3)

Aquatic toxicity data:

Practically nontoxic. Poecilia reticulata (guppy) 96 h LC₅₀ = 220 mg/l

Aquatic invertebrates:

Practically nontoxic. Daphnia magna (Water flea) 48 h EC₅₀ = 160 mg/l

13. DISPOSAL CONSIDERATIONS

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Waste disposal:

Do not vent the container contents, or product residuals, to the atmosphere. Recover and reclaim unused contents or residuals as appropriate. Recovered/reclaimed product can be returned to an approved certified reclaimer or back to the seller depending on the material. Completely emptied disposable containers can be disposed of as recyclable steel. Returnable cylinders must be returned to seller. Dispose of in accordance with federal, provincial and local regulations.

Consult a regulatory specialist to determine appropriate provincial or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, provincial and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

Canadian Transportation of Dangerous Good (TDG)

UN Number : 3163
 Proper shipping name : Liquefied gas, n.o.s.
 Technical name : (Chlorodifluoromethane, 1-CHLORO-1,1-DIFLUOROETHANE)
 Class : 2.2
 Marine pollutant : no

International Maritime Dangerous Goods Code (IMDG)

UN Number : 3163
 Proper shipping name : LIQUEFIED GAS, N.O.S.
 Technical name : (CHLORODIFLUOROMETHANE, 1-CHLORO-1,1-DIFLUOROETHANE)
 Class : 2.2
 Marine pollutant : no

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.
Australia. Industrial Chemical (Notification and Assessment) Act	AICS	Conforms to
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL.
Japan. Kashin-Hou Law List	ENCS (JP)	Does not conform
Korea. Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Does not conform
Philippines. The Toxic Substances and Hazardous	PICCS (PH)	Conforms to

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and Nuclear Waste Control Act

China. Inventory of Existing Chemical Substances	IECSC (CN)	Conforms to
New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand	NZIOC	Does not conform

Canada - Federal Regulations

Workplace Hazardous Materials Information System (WHMIS)

A: Compressed gas
D2B: Toxic material causing other toxic effects

Ingredient Disclosure List (IDL)

<u>Chemical Name</u>	<u>CAS-No.</u>
Methane, chlorodifluoro-	75-45-6

Ethane, 1-chloro-1,1-difluoro-

WHMIS Regulated Carcinogens (IARC, ACGIH Listed):

IARC:

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH:

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

National Pollution Release Inventory (NPRI)

<u>Chemical Name</u>	<u>CAS-No.</u>
Methane, chlorodifluoro-	75-45-6

Ethane, 1-chloro-1,1-difluoro-

Ethane, 2-chloro-1,1,1,2-tetrafluoro-

16. OTHER INFORMATION

Latest Revision(s):

Reference number: 000000057863
Date of Revision: 10/16/2014

Date Printed: 10/16/2014

PREPARED BY:	TECHNICAL DEPARTMENT
PHONE NUMBER OF PREPARER:	(800) 567-5726
PREPARATION DATE:	10/16/2014

FORANE® is a registered trademark of Arkema Inc.

THIS PRODUCT HAS BEEN CLASSIFIED IN ACCORDANCE WITH THE HAZARD CRITERIA OF THE

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CPR AND THE MSDS CONTAINS ALL THE INFORMATION REQUIRED BY THE CPR.

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